

ECO CorFlex

Molecular Industrial Polymers

SAFETY DATA SHEET

PRODUCT NAME: POLY HYBRID – PIGMENTED (PART A)

HMIS RATINGS: H F R

PRODUCT DESCRIPTION: PIGMENTED (1A: 1B)

3 1 0

SECTION I: COMPANY IDENTIFICATION

DISTRIBUTOR'S NAME:	ECO-CORFLEX INDUSTRIAL POLYMERS		
ADDRESS:	4350 S. 38 TH ST., SUITE #110, PHOENIX, AZ 85040		
EMERGENCY PHONE #:	1-800-255-3924	DATE REVISED:	MAR 17, 2023
INFORMATION PHONE #:	1-866-406-2628	NAME OF PREPARER:	TECH. DEPT.

SECTION II: HAZARDS IDENTIFICATION

GLOBALLY HARMONIZED SYSTEM (GHS) CLASSIFICATION:

SKIN CORROSION: CATEGORY 1.

EYE DAMAGE: CATEGORY 1.

CARCINOGENICITY: CATEGORY 2.

SKIN SENSITIZATION: CATEGORY 1.

ACUTE TOXICITY, ORAL: CATEGORY 4.

ACUTE TOXICITY, DERMAL: CATEGORY 4.

AQUATIC TOXICITY: CATEGORY 3.

GHS LABEL ELEMENTS: HAZARD PICTOGRAMS



SIGNAL WORD: DANGER!

HAZARD STATEMENTS

H302+H312: HARMFUL IN CONTACT WITH SKIN OR IF SWALLOWED.

H314: CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.

H317: MAY CAUSE AN ALLERGIC SKIN REACTION.

H335: MAY CAUSE RESPIRATORY TRACT IRRITATION.

H351: SUSPECTED OF CAUSING CANCER.

H411: TOXIC TO AQUATIC LIFE WITH LONG LASTING EFFECTS.

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SECTION II: HAZARDS IDENTIFICATION (CONT'D)

PRECAUTIONARY STATEMENTS:

PREVENTION

P261: AVOID BREATHING DUST/FUME/GAS/MIST/VAPORS/SPRAY.

P264: WASH SKIN THOROUGHLY AFTER HANDLING.

P270: DO NOT EAT, DRINK OR SMOKE WHEN USING THIS PRODUCT.

P272: CONTAMINATED WORK CLOTHING SHOULD NOT BE ALLOWED OUT OF THE WORKPLACE.

P273: AVOID RELEASE TO ENVIRONMENT.

P280: WEAR PROTECTIVE GLOVES/ PROTECTIVE CLOTHING/ EYE PROTECTION/ FACE PROTECTION.

RESPONSE

P308+P313: IF EXPOSED OR CONCERNED: GET MEDICAL ADVICE/ATTENTION.

P303+P361+353: IF ON SKIN (OR HAIR): REMOVE/TAKE OFF IMMEDIATELY ALL CONTAMINATED CLOTHING. RINSE SKIN WITH WATER/SHOWER.

P305+P351+P338: IF IN EYES: RINSE CAUTIOUSLY WITH WATER FOR SEVERAL MINUTES. REMOVE CONTACT LENSES, IF PRESENT AND EASY TO DO SO. CONTINUE RINSING.

P304+P340 IF INHALED: REMOVE PERSON TO FRESH AIR AND KEEP COMFORTABLE FOR BREATHING.

P301+P331: IF SWALLOWED: RINSE MOUTH. DO NOT INDUCE VOMITING.

P337+P313: IF EYE IRRITATION PERSISTS: GET MEDICAL ADVICE/ATTENTION.

P361+P364: TAKE OFF CONTAMINATED CLOTHING AND WASH BEFORE REUSE.

P391: COLLECT SPILLAGE.

STORAGE: STORE LOCKED UP.

DISPOSAL: P501: DISPOSE OF CONTENTS/CONTAINER TO AN APPROVED WASTE DISPOSAL PLANT .

EMERGENCY OVERVIEW:

CAUTION!

RISK OF SERIOUS DAMAGE TO EYES.

HARMFUL IN CONTACT WITH SKIN.

HARMFUL IF SWALLOWED.

CORROSIVE.

COMPONENTS OF THE PRODUCT MAY EFFECT THE NERVOUS SYSTEM.

SEVERE EYE IRRITANT.

SEVERE SKIN IRRITANT.

MAY CAUSE SENSITIZATION BY SKIN CONTACT.

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SECTION III: COMPOSITION & INFORMATION ON INGREDIENTS

SUBSTANCE / MIXTURE: MIXTURE

OTHER MEANS OF IDENTIFICATION (COMPOSITION): NOT AVAILABLE

HAZARDOUS INGREDIENT	CAS #	% BY WEIGHT
ASPARTIC ESTER	136210-32-7	60-100
ISOPHORONDIAMINE-ISOBUTYRALDIMINE	054914-37-3	15-40
MODIFIED CARBONATE BIS-OXAZOLIDINE	045899-78-1	1-5
TITANIUM DIOXIDE	013463-67-7	0-20
IRON (III) OXIDE	001309-37-1	0-10
CARBON BLACK	001333-86-4	0-10

SECTION IV: FIRST AID MEASURES

GENERAL: REMOVE PERSON FROM AFFECTED AREA AND MAKE COMFORTABLE. TREAT SYMPTOMATICALLY.

EYES: FLUSH WITH WATER FOR 15 MINUTES. GET MEDICAL ATTENTION.

SKIN: REMOVE PRODUCT AND FLUSH AFFECTED AREA WITH WATER FOR 15 MINUTES. IF IRRITATION PERSISTS GET MEDICAL ATTENTION.

INHALATION: MOVE TO FRESH AIR. GIVE ASSISTED RESPIRATION IF BREATHING HAS STOPPED OR IS LABORED (CALL A PHYSICIAN).

INGESTION: GIVE 3 – 4 GLASSES OF WATER OR MILK IF PERSON CONSCIOUS. DO NOT INDUCE VOMITING! OBTAIN MEDICAL CARE AND TREATMENT.

SECTION V: FIRE FIGHTING MEASURES

FLASH POINT: 85°C (185°F) – PMCC

OSHA CLASS: III B

CONDITIONS OF FLAMMABILITY: NA

AUTO IGNITION TEMP.: NA

FLAMMABLE LIMITS: LEL: NE UEL: NE

SENSITIVITY TO IMPACT: NONE

HAZARDOUS COMBUSTION PRODUCTS: CO, CO₂, NH₃. NITROGEN OXIDES CAN BE PRODUCED IF HEATED, BURNED OR REACTED WITH INCOMPATIBLE MATERIALS. NITROGEN OXIDES CAN REACT WITH WATER VAPORS TO FORM CORROSIVE NITRIC ACID.

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SECTION V: FIRE FIGHTING MEASURES (CONT'D)

SENSITIVITY TO STATIC DISCHARGE: NONE.

EXTINGUISHING MEDIA: IGNITION MAY GIVE RISE TO A CLASS B FIRE. IN CASE OF FIRE USE: WATER, FOG, CARBON DIOXIDE, DRY CHEMICAL, ALCOHOL FOAM.

SPECIAL FIRE FIGHTING PROCEDURES: NONE LIKELY WITH SMALL QUANTITIES. FOR LARGE QUANTITIES, FIREFIGHTERS AND OTHERS EXPOSED TO VAPORS OR PRODUCTS OF COMBUSTION SHOULD WEAR BUTYL RUBBER BOOTS, GLOVES AND BODY SUIT. SELF-CONTAINED BREATHING APPARATUS SHOULD BE WORN.

UNUSUAL FIRE AND EXPLOSIVE HAZARDS: MAY GENERATE TOXIC OR IRRITATING COMBUSTION PRODUCTS. SUDDEN REACTION AND FIRE MAY RESULT IF PRODUCT IS MIXED WITH AN OXIDIZING AGENT.

SECTION VI: ACCIDENTAL RELEASE MEASURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: SHUT OFF SOURCES OF IGNITION. COVER SPILLS WITH ABSORBENT. PLACE IN METAL CONTAINERS FOR RECOVERY OR DISPOSAL. PREVENT ENTRY INTO SEWERS, STORM DRAINS, AND WATERWAYS.

SECTION VII: HANDLING AND STORAGE

HANDLING: AVOID CONTACT WITH SKIN AND EYES. EMERGENCY SHOWERS AND EYE WASH STATIONS SHOULD BE READILY ACCESSIBLE. ADHERE TO WORK PRACTICE RULES ESTABLISHED BY GOVERNMENT REGULATIONS. USE PERSONAL PROTECTIVE EQUIPMENT. WHEN USING DO NOT EAT, DRINK OR SMOKE.

STORAGE: KEEP AWAY FROM OXIDIZERS, HEAT OR FLAME. STORE IN STEEL CONTAINERS. DO NOT STORE NEAR ACIDS. KEEP CONTAINERS TIGHTLY CLOSED IN A DRY, COOL AND WELL-VENTILATED PLACE.

SECTION VIII: EXPOSURE CONTROL / PERSONAL PROTECTION

COMPONENT	CAS #	% BY WEIGHT
ASPARTIC ESTER	136210-30-5	60-100
ACGIH (TWA/STEL) : N/E		
OSHA (TWA/STEL) : N/E		
ISOPHORNDIAMINE-ISOBUTYRALDIMINE	054914-37-3	15-40
ACGIH (TWA/STEL) : N/E		
OSHA (TWA/STEL) : N/E		

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SECTION VIII: EXPOSURE CONTROL / PERSONAL PROTECTION

COMPONENT	CAS #	% BY WEIGHT
MODIFIED CARBONATE BIS-OXAZOLIDINE ACGIH (TWA/STEL) : N/E OSHA (TWA/STEL) : N/E	045899-78-1	1-5
TITANIUM DIOXIDE ACGIH (TWA/STEL) : 10 MG/M3 / ND ¹ OSHA (TWA/STEL) : 10 MG/M3 / ND ¹	013463-67-7	0 - 20
IRON (III) OXIDE ACGIH (TWA/STEL) : 5 MG/M3 / ND ¹ OSHA (TWA/STEL) : 5 MG/M3 / ND ¹	001309-37-1	0 - 10
CARBON BLACK ACGIH (TWA/STEL) : 3.5 MG/M3 / ND ¹ OSHA (TWA/STEL) : 3.5 MG/M3 / ND ¹	001333-86-4	0 - 10

LEGEND: (M) MAX. EXPOSURE LIMIT; (S) OCCUPATIONAL EXP. LIMIT; (R) SUPPLIERS REC. LIMIT, (+) PERCUTANEOUS RISK

1: VALUES MEANINGFUL ONLY WHEN HARDENED PRODUCT IS ABRADED, GROUND, ETC.

ENGINEERING CONTROLS: NO SPECIFIC CONTROLS NEEDED. GENERAL AND LOCAL EXHAUST RECOMMENDED.

RESPIRATORY PROTECTION: NONE REQUIRED IN ADEQUATELY VENTILATED AREAS. IF VAPOR CONCENTRATION EXCEEDS 20ppm FOR LONGER THAN 15 MINUTES, A NIOSH APPROVED RESPIRATOR FOR ORGANIC VAPORS IS RECOMMENDED.

PROTECTIVE GLOVES: NITRILE RUBBER.

EYE PROTECTION: SPLASH-PROOF GOGGLES OR CHEMICAL SAFETY GLASSES.

OTHER PROTECTIVE EQUIPMENT: LONG SLEEVED SHIRTS AND TROUSERS. EMERGENCY SHOWERS AND EYE WASH STATIONS SHOULD BE READILY ACCESSIBLE.

SECTION IX: PHYSICAL AND CHEMICAL PROPERTIES

BOILING POINT: 260°C (500°F)

SPECIFIC GRAVITY: 1.1-1.2 **ODOR:** SLIGHT

VAPOR PRESSURE: ND

MELTING POINT: 0°C (32°F)

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SECTION IX: PHYSICAL AND CHEMICAL PROPERTIES (CONT'D)

VAPOR DENSITY (AIR = 1): ND

EVAPORATION RATE (BUTYL ACETATE = 1): ND

SOLUBILITY IN WATER: <1%

pH: NE (ALKALINE)

COEFFICIENT of WATER/OIL DISTRIBUTION: ND

ODOR THRESHOLD: ND

APPEARANCE AND ODOR: PIGMENTED LIQUID. AMMONIACAL ODOR

% VOLATILES BY VOLUME: 0%

%SOLIDS BY WEIGHT: 100

SECTION X: STABILITY & REACTIVITY DATA

STABILITY: STABLE

CONDITIONS TO AVOID: AVOID ELEVATED TEMPERATURES

INCOMPATIBILITY (MATERIAL TO AVOID): OXIDIZING AGENTS (PEROXIDES, NITRATES), ACIDS.

HAZARDOUS DECOMPOSITION PRODUCTS: NONE KNOWN

HAZARDOUS POLYMERIZATION (REACTIVITY): WILL NOT OCCUR

SECTION XI: TOXICOLOGICAL INFORMATION

LIKELY ROUTES OF EPOSURE: EYE CONTACT, SKIN CONTACT, INHALATION, INGESTION.

EYES:

ACUTE – SEVERE IRRITANT. MAY CAUSE BURNS. VAPOR MAY CAUSE LACRIMATION AND REVERSIBLE CORNEAL EDEMA.

CHRONIC– CONJUNCTIVITIS OR CORNEAL DAMAGE.

SKIN CONTACT:

ACUTE – UNDILUTED PRODUCT QUICKLY CAUSES IRRITATION. MAY CAUSE CHEMICAL BURNS.

CHRONIC – MAY CAUSE ALLERGIC REACTION/SENSITIZATION, DEFATTING OF SKIN, RASH AND IRRITATION.

SKIN ABSORPTION:

ACUTE – ND

CHRONIC – ND

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SECTION XI: TOXICOLOGICAL INFORMATION (CONT'D)

INHALATION:

ACUTE – VAPORS MAY CAUSE DAMAGE TO CONTACTED TISSUE AND PRODUCE SCARRING.

CHRONIC- REPEATED AND/OR PROLONGED EXPOSURES CAN CAUSE TIGHTNESS OF CHEST, SHORTNESS OF BREATH AND COUGH.

INGESTION:

ACUTE – MAY CAUSE IRRITATION AND BLEEDING OF THE GASTROINTESTINAL TRACT.

CHRONIC – SCARRING OF THE AFFECTED TISSUES MAY OCCUR.

ACUTE TOXICITY: NO DATA ON THE PRODUCT ITSELF.

ACUTE ORAL TOXICITY- COMPONENTS

ASPARTIC ESTER: LD50: >5000 MG/KG; SPECIES: RAT

ISOPHORONEDIAMINE-ISOBUTYRALDIMINE: LD50: 4150 MG/KG; SPECIES: RAT

MODIFIED CARBONATE BIS-OXAZOLIDINE: LD50: >2000 MG/KG; SPECIES: RAT

ACUTE DERMAL TOXICITY- COMPONENTS

ASPARTIC ESTER: LD50: >2000 MG/KG; SPECIES: RAT

ISOPHORONEDIAMINE-ISOBUTYRALDIMINE: LD50: >5000 MG/KG; SPECIES: RAT

MODIFIED CARBONATE BIS-OXAZOLIDINE: LD50: >2000 MG/KG; SPECIES: RAT

ACUTE INHALATION TOXICITY- COMPONENTS

ASPARTIC ESTER: LC50(4 HR): 4.224 MG/L; SPECIES: RAT

ISOPHORONEDIAMINE-ISOBUTYRALDIMINE: LC50 (4HR): > 4.178MG/L; SPECIES: RAT

MODIFIED CARBONATE: BIS-OXAZOLIDINE – ND

OECD TEST GUIDELINE 403

SKIN CORROSION/IRRITATION - DOT SKIN CORROSION STUDY: CORROSIVE IN ALL RABBITS AT 3 MINUTES EXPOSURE

SERIOUS EYE DAMAGE/EYE IRRITATION: SEVERE EYE IRRITATION

SENSITIZATION

FOR SKIN SENSITIZATION: MAY CAUSE AN ALLERGIC REACTION AFTER A SINGLE EXPOSURE OR WITH REPEATED OR PROLONGED SKIN CONTACT

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SECTION XI: TOXICOLOGICAL INFORMATION (CONT'D)

FOR RESPIRATORY SENSITIZATION: NOT CLASSIFIED BUT POSSIBLE DUE TO SKIN SENSITIZATION EFFECT.

SPECIFIC TARGET ORGAN SYSTEMIC TOXICITY (SINGLE EXPOSURE): ND

SPECIFIC TARGET ORGAN SYSTEMIC TOXICITY (REPEATED EXPOSURE): ND

CARCINOGENIC DATA: NTP: NONE

OSHA: NONE

IARC: 2B

TERATOGENICITY: NO

MUTAGENICITY: NO

EMBRYOTOXICITY: NO

SYNERGISTIC MATERIAL: NO

SECTION XII: ECOLOGICAL INFORMATION

TOXICITY

AQUATIC TOXICITY: NO DATA ON THE PRODUCT ITSELF.

ACUTE TOXICITY TO FISH- COMPONENTS

ASPARTIC ESTER: LC50 (96 HRS): 66MG/L; SPECIES: ZEBRAFISH

ISOPHORONEDIAMINE-ISOBUTYRALDIMINE: LC50 (96 HRS): >100 MG/L; SPECIES: ZEBRAFISH

MODIFIED CARBONATE BIS-OXAZOLIDINE: LC50 (96 HRS): 9.22 MG/L; SPECIES: FATHEAD MINNOW

ACUTE TOXICITY TO AQUATIC INVERTEBRATES: COMPONENTS

ASPARTIC ESTER: EC50 (24 HRS): 88.6 MG/L; SPECIES: DAPHNIA MAGNA

ISOPHORONEDIAMINE-ISOBUTYRALDIMINE: EC50 (72 HRS): 22.2 MG/L; SPECIES: DAPHNIA MAGNA

MODIFIED CARBONATE BIS-OXAZOLIDINE: EC50 (48 HRS): 6.14 MG/L; SPECIES: DAPHNIA MAGNA

ACUTE TOXICITY TO ALGAE/AQUATIC PLANTS: COMPONENTS

ASPARTIC ESTER: EC50 (72 HRS): 113 MG/L; SPECIES: FRESH WATER ALGAE

ISOPHORONEDIAMINE-ISOBUTYRALDIMINE: EC50 (72 HRS): 73.6 MG/L; SPECIES: FRESH WATER ALGAE

MODIFIED CARBONATE BIS-OXAZOLIDINE: ND

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SECTION XII: ECOLOGICAL INFORMATION

TOXICITY TO BACTERIA: COMPONENTS

ASPARTIC ESTER: ND

ISOPHORONEDIAMINE-ISOBUTYRALDIMINE: ND

MODIFIED CARBONATE BIS-OXAZOLIDINE: ND

CHRONIC AQUATIC TOXICITY

CHRONIC TOXICITY TO AQUATIC INVERTEBRATES: LONG LASTING ADVERSE EFFECTS TO AQUATIC ORGANISMS

PERSISTANCE AND DEGRADABILITY

BIODEGRADABILITY: BASED ON STRINGENT OECD TEST GUIDELINES, THIS MATERIAL CANNOT BE CONSIDERED READILY BIODEGRADABLE; HOWEVER, THESE RESULTS DO NOT NECESSARILY MEAN THAT THE MATERIAL IS NOT BIODEGRADABLE UNDER ENVIRONMENTAL CONDITIONS.

BIODEGRADATION: 13%

EXPOSURE TIME: 28 DAYS

METHOD: OECD TEST GUIDELINE 301B OR EQUIVALENT

BIOACCUMULATIVE POTENTIAL

BIOACCUMULATION: ND

PARTITION COEFFICIENT: N-OCTANOL/WATER(LOG POW): ND

MOBILITY IN SOIL: ND

PARTITION COEFFICIENT (K_{oc}): ND

SECTION XIII: DISPOSAL CONSIDERATIONS

WASTE DISPOSAL METHODS:

INCINERATION IS PREFERRED. THIS PRODUCT SHOULD NOT BE ALLOWED TO ENTER DRAINS, WATER COURSES OR THE SOIL. PLACE IN AN APPROPRIATE DISPOSAL FACILITY IN COMPLIANCE WITH ALL FEDERAL, STATE AND LOCAL REGULATIONS.

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SECTION XIV: TRANSPORT INFORMATION

DOT PROPER SHIPPING NAME: AMINES, LIQUID, CORROSIVE, (BLOCKED DIAMINE,)

HAZARD CLASS: 8

UN NUMBER: UN 2735

PACKING GROUP: III

IMO SHIPPING DATA: UN2735, AMINES, LIQUID, CORROSIVE, N.O.S. (BLOCKED DIAMINE), 8, PG III

ICAO/IATA SHIPPING DATA: UN2735, AMINES, LIQUID, CORROSIVE, N.O.S. (BLOCKED DIAMINE), 8, PG III

PASSENGER AIR MAX QUANTITY: 5L

PASSENGER PACKING INSTRUCTION: 852

CARGO AIR- MAX QUANTITY: 60L

CARGO AIR INSTRUCTION NUMBER: 856

SECTION XV: REGULATORY INFORMATION

VOC: COMPONENT: 0 GRAMS/LITER

AS APPLIED: 93 GRAMS/LITER (PART OF MULTI-COMPONENT SYSTEM)

TSCA (TOXIC SUBSTANCE CONTROL ACT): ALL COMPONENTS ARE LISTED IN THE TSCA CHEMICAL SUBSTANCE INVENTORY.

CERCLA (COMPREHENSIVE RESPONSE COMPENSATION AND LIABILITY ACT): ND

SARA TITLE III - SECTION 312 HAZARD CLASS: IMMEDIATE (ACUTE) HEALTH HAZARD, DELAYED (CHRONIC) HEALTH HAZARD

SECTION 313 LISTED INGREDIENTS: NONE ABOVE DE MINIMUS LEVELS

CALIFORNIA PROPOSITION 65: THE BELOW LIST OF COMPOUNDS IS KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER, BIRTH DEFECTS OR OTHER REPRODUCTIVE HARM: CAS # 013463-67-7, CAS # 001333-86-4

SECTION XVI: OTHER INFORMATION

ABBREVIATIONS & ACRONYMS:

ACGIH - AMERICAN CONFERENCE OF GOVERNMENTAL INDUSTRIAL HYGIENISTS

OSHA - OCCUPATIONAL SAFETY & HEALTH ADMINISTRATION (USA)

STEL - SHORT-TERM EXPOSURE LIMIT

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SECTION XVI: OTHER INFORMATION (CONT'D)

TWA - TIME WEIGHTED AVERAGE

PEL - PERMISSIBLE EXPOSURE LIMIT

TLV – THRESHOLD LIMIT VALUE

NA - NOT APPLICABLE

NE - NOT ESTABLISHED

ND - NO DATA

DISCLAIMER

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