

ECO CorFlex

Molecular Industrial Polymers

SAFETY DATA SHEET

PRODUCT NAME: POLY 3000 – PIGMENTED (PART B)

HMIS RATINGS: H F R

PRODUCT DESCRIPTION: ACTIVATOR (2A: 1B)

2 1 1

SECTION I: COMPANY IDENTIFICATION

DISTRIBUTOR'S NAME:	ECO-CORFLEX INDUSTRIAL POLYMERS		
ADDRESS:	4350 S. 38 TH ST., SUITE #110, PHOENIX, AZ 85040		
EMERGENCY PHONE #:	1-800-255-3924	DATE REVISED:	MAR 17, 2023
INFORMATION PHONE #:	1-866-406-2628	NAME OF PREPARER:	TECH. DEPT.

SECTION II: HAZARDS IDENTIFICATION

GLOBALLY HARMONIZED SYSTEM (GHS)

CLASSIFICATION:

ASPIRATION HAZARD: CATEGORY 1.

FLAMMABLE LIQUIDS: CATEGORY 2.

ACUTE TOXICITY: CATEGORY 4 (INHALATION-MIST).

SKIN CORROSION: CATEGORY 2.

EYE DAMAGE: CATEGORY 2A.

RESPIRATORY SENSITIZATION: CATEGORY 1.

SKIN SENSITIZATION: CATEGORY 1.

CARCINOGENICITY: CATEGORY 2.

ACUTE AQUATIC TOXICITY: CATEGORY 3.

GHS LABEL ELEMENTS

HAZARD PICTOGRAMS



SIGNAL WORD: DANGER!

HAZARD STATEMENTS:

H226: FLAMMABLE LIQUID AND VAPOR.

H319: CAUSES SERIOUS EYE IRRITATION.

H315: CAUSES SKIN IRRITATION.

H332: HARMFUL IF INHALED.

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SECTION II: HAZARDS IDENTIFICATION (CONT'D)

H334: MAY CAUSE ALLERGY OR ASTHMA SYMPTOMS OR BREATHING DIFFICULTIES IF INHALED.

H317: MAY CAUSE AN ALLERGIC SKIN REACTION.

H304: MAY BE FATAL IF SWALLOWED AND ENTERS AIRWAY.

H335: MAY CAUSE RESPIRATORY IRRITATION.

H351: SUSPECTED OF CAUSING CANCER.

H373: MAY CAUSE DAMAGE TO ORGANS (AUDITORY ORGAN) THROUGH PROLONGED OR REPEATED.

EXPOSURE

H402: HARMFUL TO AQUATIC LIFE.

PRECAUTIONARY STATEMENTS:

PREVENTION

P280: WEAR PROTECTIVE GLOVES/ PROTECTIVE CLOTHING/ EYE PROTECTION/ FACE PROTECTION.

P271: USE ONLY OUTDOORS OR IN WELL VENTILATED AREA.

P260: DO NOT BREATHE DUST/GAS/MIST/VAPORS.

P210: KEEP AWAY FROM HEAT, SPARKS, OPEN FLAMES, AND HOT SURFACES. NO SMOKING.

P273: AVOID RELEASE TO THE ENVIRONMENT

P284: (IN CASE OF INADEQUATE VENTILATION) WEAR RESPIRATORY PROTECTION.

P240: GROUND/BOND CONTAINER AND RECEIVING EQUIPMENT.

P241: USE EXPLOSION-PROOF ELECTRICAL, VENTILATING AND LIGHTING EQUIPMENT.

P242: USE ONLY NON-SPARKING TOOLS.

P243: TAKE PRECAUTIONARY MEASURES AGAINST STATIC DISCHARGE.

P272: CONTAMINATED WORK CLOTHING SHOULD NOT BE ALLOWED OUT OF THE WORKPLACE.

P264 WASH WITH PLENTY OF WATER AND SOAP THOROUGHLY AFTER HANDLING.

RESPONSE

P303+P361+353: IF ON SKIN (OR HAIR): REMOVE/TAKE OFF IMMEDIATELY ALL CONTAMINATED CLOTHING. RINSE SKIN WITH WATER/SHOWER.

P305+P351+P338: IF IN EYES: RINSE CAUTIOUSLY WITH WATER FOR SEVERAL MINUTES. REMOVE CONTACT LENSES, IF PRESENT AND EASY TO DO SO. CONTINUE RINSING.

P337+P313: IF EYE IRRITATION PERSISTS: GET MEDICAL ADVICE/ATTENTION.

P304+P341+P311: IF INHALED: IF BREATHING IS DIFFICULT REMOVE TO AND MAKE COMFORTABLE FOR BREATHING. CALL A POISON CENTER OR DOCTOR/PHYSICIAN.

P301+P310: IF SWALLOWED: IMMEDIATELY CALL A POISON CENTER OR DOCTOR/PHYSICIAN.

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SECTION II: HAZARDS IDENTIFICATION (CONT'D)

P331: DO NOT INDUCE VOMITING.

P370+P378: IN CASE OF FIRE: USE DRY CHEMICAL, CARBON DIOXIDE (CO₂), FOAM, OR WATER SPRAY (FOR LARGE FIRES) TO EXTINGUISH.

STORAGE

P403+P235: STORE IN A WELL-VENTILATED PLACE. KEEP COOL.

P233: KEEP CONTAINER TIGHTLY CLOSED.

DISPOSAL: P501: DISPOSE OF CONTENTS/CONTAINER TO AN APPROVED WASTE DISPOSAL PLANT.

OTHER HAZARDS: NO DATA AVAILABLE.

EMERGENCY OVERVIEW:

DANGER!

HARMFUL OR FATAL IF SWALLOWED.

HARMFUL IF INHALED.

RESPIRATORY SENSITIZER.

CAUSES RESPIRATORY TRACT, EYE AND SKIN IRRITATION.

CONTAINS MATERIAL WHICH CAUSES DAMAGE TO THE FOLLOWING ORGANS: BLOOD, KIDNEYS, LIVER, GASTROINTESTINAL TRACT, RESPIRATORY TRACT, SKIN, NERVOUS SYSTEM, EYE, LENS OR CORNEA.

FLAMMABLE LIQUID AND VAPOR.

VAPOR MAY CAUSE FLASH FIRE.

MAY BE HARMFUL IF ABSORBED THROUGH SKIN.

SKIN SENSITIZER.

POSSIBLE CANCER HAZARD.

CONTAINS MATERIAL WHICH CAN CAUSE CANCER.

SECTION III: COMPOSITION & INFORMATION ON INGREDIENTS

HAZARDOUS INGREDIENT	CAS #	% BY WEIGHT
HOMOPOLYMER OF HEXAMETHYLENE DIISOCYANATE	028182-81-2	60-100
XYLENE-MIXED ORTHO, META AND PARA ISOMERS	001330-20-7	7-15
1-METHOXY-2-PROPANOL ACETATE	000108-65-6	7-15
ETHYLBENZENE	000100-41-4	1-5

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SECTION IV: FIRST AID MEASURES

GENERAL: REMOVE PERSON FROM AFFECTED AREA AND MAKE COMFORTABLE. TREAT SYMPTOMATICALLY.

EYES: FLUSH WITH WATER FOR 15 MINUTES. GET MEDICAL ATTENTION.

SKIN: REMOVE PRODUCT AND FLUSH AFFECTED AREA WITH WATER FOR 15 MINUTES. IF IRRITATION PERSISTS GET MEDICAL ATTENTION.

INHALATION: MOVE TO FRESH AIR. GIVE ASSISTED RESPIRATION IF BREATHING HAS STOPPED OR IS LABORED (CALL A PHYSICIAN).

INGESTION: GIVE 3 – 4 GLASSES OF WATER OR MILK IF PERSON CONSCIOUS. DO NOT INDUCE VOMITING! OBTAIN MEDICAL CARE AND TREATMENT.

NOTES TO PHYSICIAN:

EYES: STAIN FOR EVIDENCE OF CORNEAL INJURY. IF CORNEA IS BURNED, INSTILL ANTIBIOTIC/STEROID PREPARATION AS NEEDED. WORKPLACE VAPORS COULD PRODUCE REVERSIBLE CORNEAL EPITHELIAL EDEMA IMPAIRING VISION.

SKIN: THIS COMPOUND IS A SKIN SENSITIZER. TREAT SYMPTOMATICALLY AS FOR CONTACT DERMATITIS OR THERMAL BURN.

INGESTION: TREAT SYMPTOMATICALLY. THERE IS NO SPECIFIC ANTIDOTE. INDUCING VOMITING IS CONTRAINDICATED BECAUSE OF THE IRRITATING NATURE OF THE COMPOUND.

INHALATION: TREATMENT IS ESSENTIALLY SYMPTOMATIC. AN INDIVIDUAL HAVING A DERMAL OR PULMONARY SENSITIZATION REACTION TO THIS MATERIAL SHOULD BE REMOVED FROM FURTHER EXPOSURE TO ANY ISOCYANATE.

SECTION V: FIRE FIGHTING MEASURES

FLASH POINT: 26.1°C (79°F) TCC (XYLENE)

CONDITIONS OF FLAMMABILITY: NA

FLAMMABLE LIMITS: LEL: 1.1%; UEL: 6.6%

AUTO IGNITION TEMP.: ND

OSHA CLASS: FLAMMABLE LIQUID, PACKING GROUP III

HAZARDOUS COMBUSTION PRODUCTS: CO, CO₂, ALDEHYDES, ACIDS

SENSITIVITY TO IMPACT: ND

SENSITIVITY TO STATIC DISCHARGE: ND

EXTINGUISHING MEDIA: IGNITION MAY GIVE RISE TO A CLASS B FIRE. IN CASE OF FIRE USE: WATER, FOG, CARBON DIOXIDE, DRY CHEMICAL, ALCOHOL FOAM.

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SECTION V: FIRE FIGHTING MEASURES

SPECIAL FIRE FIGHTING PROCEDURES: WEAR SELF-CONTAINED BREATHING APPARATUS AND PROTECTIVE CLOTHING. WATER SPRAY IS USEFUL IN COOLING FIRE-EXPOSED VESSELS AND IN DISPERSING VAPORS.

UNUSUAL FIRE AND EXPLOSIVE HAZARDS: MAY GENERATE TOXIC OR IRRITATING COMBUSTION PRODUCTS. SUDDEN REACTION AND FIRE MAY RESULT IF PRODUCT IS MIXED WITH AN OXIDIZING AGENT. SOLVENT VAPORS MAY BE HEAVIER THAN AIR. UNDER CONDITIONS OF STAGNANT AIR, VAPORS MAY BUILD UP AND TRAVEL ALONG THE GROUND TO AN IGNITION SOURCE.

SECTION VI: ACCIDENTAL RELEASE MEASURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: EVACUATE NON-ESSENTIAL PERSONNEL. SHUT OFF SOURCES OF IGNITION. PUT ON PERSONAL PROTECTIVE EQUIPMENT. CONTROL SOURCE OF LEAK. VENTILATE. CONTAIN THE SPILL TO PREVENT SPREAD TO DRAINS, SEWERS, WATER SUPPLIES, OR SOIL. POUR DECONTAMINATION SOLUTION OVER SPILL AND ALLOW TO REACT FOR AT LEAST 15 MINUTES. COLLECT MATERIAL IN OPEN CONTAINERS WITH FURTHER AMOUNTS OF DECONTAMINATION SOLUTION. WASH DOWN SPILL AREA WITH DECONTAMINATION SOLUTION.

DECONTAMINATION SOLUTIONS: COLORIMETRIC LABORATORIES INC. (CLI) DECONTAMINATION SOLUTION OR 20% NON-IONIC SURFACTANT (TERGITOL TMN-10) WITH 80% WATER.

SECTION VII: HANDLING AND STORAGE

GENERAL: STORE IN COOL, WELL VENTILATED AREAS. KEEP AWAY FROM HEAT AND OPEN FLAMES. AVOID PROLONGED INHALATION OF HEATED VAPORS OR MISTS. AVOID PROLONGED SKIN CONTACT. USE NON-SPARKING TOOLS AND GROUNDING CABLES WHEN TRANSFERRING. CONTAINERS MAY BE HAZARDOUS WHEN EMPTY.

STORAGE: AVOID TEMPERATURE EXTREMES. STORE AWAY FROM EXCESSIVE HEAT, FROM SOURCES OF IGNITION AND FROM REACTIVE MATERIALS. MATERIAL CAN BURN; LIMIT INDOOR STORAGE TO AREAS EQUIPPED WITH AUTOMATIC SPRINKLERS. STORE OUT OF DIRECT SUNLIGHT IN A COOL PLACE. KEEP CONTAINERS TIGHTLY CLOSED. GROUND ALL METAL CONTAINERS DURING STORAGE AND HANDLING.

SECTION VIII: EXPOSURE CONTROL / PERSONAL PROTECTION

COMPONENT	CAS #	% BY WEIGHT
HOMOPOLYMER OF HEXAMETHYLENE DIISOCYANATE	028182-81-2	60 - 100
ACGIH (TWA/STEL) : N/E		
OSHA (TWA/STEL) : N/E		

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SECTION VIII: EXPOSURE CONTROL / PERSONAL PROTECTION (CONT'D)

COMPONENT	CAS #	% BY WEIGHT
XYLENE-MIXED ORTHO, META AND PARA ISOMERS ACGIH (TWA/STEL) : 100 PPM / 150 PPM OSHA (TWA/STEL) : 100 PPM / 150 PPM	001330-20-7	7 - 15
1-METHOXY-2-PROPANOL ACETATE ACGIH (TWA/STEL) : 100 PPM / 150 PPM OSHA (TWA/STEL) : 100 PPM / 150 PPM	000108-65-6	7 - 15
ETHYLBENZENE ACGIH (TWA/STEL) : 100 PPM / 125 PPM OSHA (TWA/STEL) : 100 PPM / 125 PPM	000100-41-4	1 - 5

LEGEND: (M) MAX. EXPOSURE LIMIT; (S) OCCUPATIONAL EXP. LIMIT; (R) SUPPLIERS REC. LIMIT, (+) PERCUTANEOUS RISK

1: VALUES MEANINGFUL ONLY WHEN HARDENED PRODUCT IS ABRADED, GROUND, ETC.

ENGINEERING CONTROLS: EXHAUST VENTILATION SUFFICIENT TO KEEP AIRBORNE CONCENTRATION OF THE SOLVENTS BELOW THEIR RESPECTIVE TLV'S. EXHAUST AIR MAY NEED TO BE CLEANED BY SCRUBBERS OR FILTERS TO REDUCE ENVIRONMENTAL CONTAMINATION.

PROTECTIVE GLOVES: NITRILE RUBBER.

EYE PROTECTION: SPLASH-PROOF GOGGLES OR CHEMICAL SAFETY GLASSES.

RESPIRATORY PROTECTION: A RESPIRATOR THAT IS RECOMMENDED FOR USE IN ISOCYANATE CONTAINING ENVIRONMENTS (AIR PURIFYING OR FRESH AIR SUPPLIED) MAY BE NECESSARY FOR SPRAY APPLICATIONS OR OTHER SITUATIONS SUCH AS HIGH TEMPERATURE USE WHICH MAY PRODUCE INHALATION EXPOSURES. A SUPPLIED AIR RESPIRATOR (EITHER POSITIVE PRESSURE TYPE OR CONTINUOUS FLOW TYPE) IS RECOMMENDED. BEFORE AN AIR PURIFYING RESPIRATOR CAN BE USED, AIR MONITORING MUST BE PERFORMED TO DETERMINE THE AIRBORNE CONCENTRATIONS OF HDI MONOMER, HDI POLYISOCYANATE AND ORGANIC SOLVENTS.

OTHER PROTECTIVE EQUIPMENT: LONG SLEEVED SHIRTS AND TROUSERS. EMERGENCY SHOWERS AND EYE WASH STATIONS SHOULD BE READILY ACCESSIBLE.

SECTION IX: PHYSICAL AND CHEMICAL PROPERTIES

BOILING POINT: >79.6°C (175°F)

SPECIFIC GRAVITY: 1.0-1.1

VAPOR PRESSURE: 3.7MMHG @ 20°C (68°F)

MELTING POINT: ND

VAPOR DENSITY (AIR = 1): 2.4

EVAPORATION RATE (BUTYL ACETATE = 1): >1

SOLUBILITY IN WATER: INSOLUBLE, REACTS SLOWLY WITH WATER TO LIBERATE CO2 GAS

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SECTION IX: PHYSICAL AND CHEMICAL PROPERTIES (CONT'D)

COEFFICIENT OF WATER/OIL DISTRIBUTION: ND

ODOR THRESHOLD: ND

APPEARANCE AND ODOR: CLEAR LIQUID, AROMATIC SOLVENT ODOR

% VOLATILES BY VOLUME: 14%

%SOLIDS BY WEIGHT: 89%

SECTION X: STABILITY & REACTIVITY DATA

STABILITY: STABLE; HOWEVER MAY FORM PEROXIDES OF UNKNOWN STABILITY.

CONDITIONS TO AVOID: NOT APPLICABLE (MATERIAL IS STABLE).

INCOMPATIBILITY (MATERIALS TO AVOID): WATER, AMINES, STRONG BASES, ALCOHOLS, METAL COMPOUNDS AND SURFACE ACTIVE MATERIALS.

HAZARDOUS DECOMPOSITION PRODUCTS: BY HIGH HEAT AND FIRE; CO, CO₂, OXIDES OF NITROGEN, HCN, HDI.

HAZARDOUS POLYMERIZATION (REACTIVITY): MAY OCCUR. CONTACT WITH MOISTURE OR OTHER MATERIALS THAT REACT WITH ISOCYANATES OR TEMPERATURES OVER 400F (204C) MAY CAUSE POLYMERIZATION.

SECTION XI: TOXICOLOGICAL INFORMATION

LIKELY ROUTES OF EXPOSURE: EYE CONTACT, SKIN CONTACT, INHALATION, INGESTION.

EYES:

ACUTE –VAPORS ARE IRRITATING AND CAN CAUSE PAIN, TEARING, REDDENING AND SWELLING. IF LEFT UNTREATED, CORNEAL DAMAGE CAN OCCUR AND INJURY IS SLOW TO HEAL. HOWEVER DAMAGE IS USUALLY REVERSIBLE.

CHRONIC – MAY RESULT IN CORNEAL OPACITY. PROLONGED VAPOR CONTACT MAY CAUSE CONJUNCTIVITIS.

SKIN CONTACT:

ACUTE – ISOCYANATES REACT WITH SKIN PROTEIN AND MOISTURE AND CAN CAUSE IRRITATION. SYMPTOMS OF SKIN IRRITATION MAY BE REDDENING, SWELLING, RASH, SCALING OR BLISTERING. SOME PERSONS MAY DEVELOP SKIN SENSITIZATION FROM SKIN CONTACT. CURED MATERIAL IS DIFFICULT TO REMOVE. REPEATED OR PROLONGED SKIN CONTACT WITH SOLVENTS CAN RESULT IN DRY, DEFATTED AND CRACKED SKIN CAUSING INCREASED SUSCEPTIBILITY TO INFECTION. IN ADDITION IRRITATION MAY DEVELOP INTO DERMATITIS. SOLVENTS CAN PENETRATE THE SKIN AND MAY CAUSE EFFECTS SIMILAR TO THOSE IDENTIFIED UNDER ACUTE INHALATION SYMPTOMS.

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SECTION XI: TOXICOLOGICAL INFORMATION (CONT'D)

CHRONIC – PROLONGED CONTACT WITH ISOCYANATES CAN CAUSE REDDENING, SWELLING, RASH, SCALING OR BLISTERING. IN THOSE WHO HAVE DEVELOPED A SKIN SENSITIZATION, THESE SYMPTOMS CAN DEVELOP AS A RESULT OF CONTACT WITH VERY SMALL AMOUNTS OF LIQUID OR EVEN AS A RESULT OF VAPOR-ONLY EXPOSURE. SOLVENTS CAN PENETRATE THE SKIN AND MAY CAUSE SYSTEMIC EFFECTS SIMILAR TO THOSE IDENTIFIED UNDER CHRONIC INHALATION EFFECTS.

SKIN ABSORPTION: ACUTE—ND; **CHRONIC**—ND

INHALATION:

ACUTE –HDI AEROSOLS OR VAPORS AT CONCENTRATIONS ABOVE THE APPLICABLE EXPOSURE LIMITS CAN IRRITATE THE MUCOUS MEMBRANES IN THE RESPIRATORY TRACT CAUSING RUNNY NOSE, SORE THROAT, COUGHING, CHEST DISCOMFORT, SHORTNESS OF BREATH AND REDUCED LUNG FUNCTION. PERSONS WITH PRE-EXISTING NONSPECIFIC BRONCHIAL HYPER REACTIVITY CAN RESPOND TO CONCENTRATIONS BELOW THE EXPOSURE LIMITS WITH SIMILAR SYMPTOMS AS WELL AS AN ASTHMA ATTACK. EXPOSURE WELL ABOVE THE EXPOSURE LIMITS MAY LEAD TO BRONCHITIS, BRONCHIAL SPASM AND PULMONARY EDEMA. CHEMICAL OR HYPERSENSITIVE PNEUMONITIS HAS ALSO BEEN REPORTED. SOLVENT VAPORS ARE IRRITATING TO THE EYES NOSE AND THROAT. SYMPTOMS OF IRRITATION MAY INCLUDE RED, ITCHY EYES, DRYNESS OF THE THROAT AND A FEELING OF TIGHTNESS IN THE CHEST. OTHER POSSIBLE SYMPTOMS OF OVEREXPOSURE INCLUDE: HEADACHE, DIZZINESS, NAUSEA, NARCOSIS, FATIGUE AND LOSS OF APPETITE. PERSONS EXPOSED TO 200 PPM OF XYLENE EXPERIENCED EYE, NOSE AND THROAT IRRITATION. CONCENTRATIONS OF 10,000 PPM OF XYLENE CAN BE IMMEDIATELY DANGEROUS TO LIFE AND HEALTH.

CHRONIC – AS A RESULT OF PREVIOUS REPEATED OVEREXPOSURES OR A SINGLE LARGE DOSE, CERTAIN INDIVIDUALS WILL DEVELOP ISOCYANTE SENSITIZATION (CHEMICAL ASTHMA) WHICH WILL CAUSE THEM TO REACT TO A LATER EXPOSURE TO ISOCYANATES AT LEVELS WELL BELOW APPLICABLE EXPOSURE LIMITS. THESE SYMPTOMS, WHICH INCLUDE CHEST TIGHTNESS, WHEEZING, COUGH, SHORTNESS OF BREATH OR ASTHMATIC ATTACK, COULD BE IMMEDIATE OR DELAYED UP TO SEVERAL HOURS AFTER EXPOSURE. SIMILAR TO MANY NON-SPECIFIC ASTHMATIC RESPONSES, THERE ARE REPORTS THAT ONCE SENSITIZED AN INDIVIDUAL CAN EXPERIENCE THESE SYMPTOMS UPON EXPOSURE TO DUST, COLD AIR OR OTHER IRRITANTS. THIS INCREASED LUNG SENSITIVITY CAN PERSIST FOR WEEKS AND IN SEVERE CASES FOR SEVERAL YEARS. CHRONIC OVEREXPOSURE TO ISOCYANTES HAS ALSO BEEN REPORTED TO CAUSE LUNG DAMAGE, INCLUDING DECREASE IN LUNG FUNCTION, WHICH MAY BE PERMANENT. SENSITIZATION MAY BE EITHER TEMPORARY OR PERMANENT. CHRONIC EXPOSURE TO ORGANIC SOLVENTS HAS BEEN ASSOCIATED WITH VARIOUS NEUROTOXIC EFFECTS INCLUDING PERMANENT BRAIN AND NERVOUS SYSTEM DAMAGE. SYMPTOMS INCLUDE LOSS OF MEMORY, LOSS OF INTELLECTUAL ABILITY AND LOSS OF COORDINATION.

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SECTION XI: TOXICOLOGICAL INFORMATION (CONT'D)

INGESTION:

ACUTE – CAN RESULT IN IRRITATION AND POSSIBLE CORROSIVE ACTION IN THE MOUTH, STOMACH TISSUE AND DIGESTIVE TRACT. SYMPTOMS CAN INCLUDE SORE THROAT, ABDOMINAL PAIN, NAUSEA, VOMITING AND DIARRHEA. VOMITING MAY CAUSE ASPIRATION OF SOLVENT RESULTING IN CHEMICAL PNEUMONITIS.

CHRONIC -- ND

CONDITIONS AGGRAVATED BY EXPOSURE: ASTHMA AND OTHER RESPIRATORY DISORDERS, SKIN ALLERGIES, ECZEMA.

ACUTE TOXICITY: NO DATA ON THE PRODUCT ITSELF.

ACUTE ORAL TOXICITY- COMPONENTS

1-METHOXY-2-PROPANOL ACETATE: LD50: 6190 MG/KG; SPECIES: RAT

XYLENE: LD50: 3523 MG/KG; SPECIES: RAT

ETHYL BENZENE: LD50: 3500 MG/KG; SPECIES: RAT

ACUTE DERMAL TOXICITY- COMPONENTS

1-METHOXY-2-PROPANOL ACETATE: LD50: >5000 MG/KG; SPECIES: RAT

XYLENE: LD50: >4300 MG/KG; SPECIES: RAT

ETHYL BENZENE: LD50: 17800 MG/KG; SPECIES: RAT

ACUTE INHALATION TOXICITY- COMPONENTS

1-METHOXY-2-PROPANOL ACETATE: LC50: >4345 PPM

XYLENE: LC50: >6350 PPM

SKIN CORROSION/IRRITATION: SLIGHTLY IRRITATING, RABBIT, OECD TEST GUIDELINE 404

SERIOUS EYE DAMAGE/EYE IRRITATION: SEVERE IRRITANT, 20MG (RABBIT)

SPECIFIC TARGET ORGAN SYSTEMIC TOXICITY (SINGLE EXPOSURE): CATEGORY 3 (IRRITATING TO RESPIRATORY SYSTEM)

SPECIFIC TARGET ORGAN SYSTEMIC TOXICITY (REPEATED EXPOSURE): CATEGORY 2

CARCINOGENIC DATA: THIS PRODUCT CONTAINS XYLENE, ETHYLBENZENE IN CONCENTRATIONS OF 0.1% OR GREATER. IARC HAS CLASSIFIED ETHYL BENZENE AS GROUP 2B (THE AGENT IS POSSIBLY ARCINOGENIC TO HUMANS). NTP LISTED CARCINOGEN.

TERATOGENICITY: YES

MUTAGENICITY: ND

EMBRYOTOXICITY: ND

SYNERGISTIC MATERIAL: ND

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SECTION XII: ECOLOGICAL INFORMATION

TOXICITY

AQUATIC TOXICITY: NO DATA ON THE PRODUCT ITSELF. BASED ON THE COMPONENTS THE PRODUCT IS ACUTELY HARMFUL FOR AQUATIC ORGANISMS.

ACUTE TOXICITY TO FISH- COMPONENTS

1-METHOXY-2-PROPANOL ACETATE: LC50 (96 HRS): 161 MG/L; SPECIES: FATHEAD MINNOW

XYLENE: LC50 (96 HRS): 9.6 MG/L; SPECIES: BLUEGILL

ETHYL BENZENE: LC50 (96 HRS): 11 MG/L; SPECIES: FATHEAD MINNOW

ACUTE TOXICITY TO AQUATIC INVERTEBRATES: COMPONENTS

1-METHOXY-2-PROPANOL ACETATE: EC50 (48 HRS): 408 MG/L; SPECIES: DAPHNIA MAGNA

XYLENE: ND

ETHYL BENZENE: EC50 (48 HRS): 4.4 MG/L; SPECIES: DAPHNIA MAGNA

ACUTE TOXICITY TO ALGAE/AQUATIC PLANTS: COMPONENTS

1-METHOXY-2-PROPANOL ACETATE: EC50 (72 HRS): >1000 MG/L; SPECIES: GREEN ALGAE

XYLENE: ND

ETHYL BENZENE: ND

TOXICITY TO BACTERIA: COMPONENTS

1-METHOXY-2-PROPANOL ACETATE: EC50: > 1000MG/L ACTIVATED SLUDGE

XYLENE: ND

ETHYL BENZENE: ND

CHRONIC AQUATIC TOXICITY

CHRONIC TOXICITY TO AQUATIC INVERTEBRATES

LONG LASTING ADVERSE EFFECTS TO AQUATIC ORGANISMS

PERSISTANCE AND DEGRADABILITY

BIODEGRADABILITY: NOT READILY BIODEGRADABLE (BY OECD CRITERIA)

BIOACCUMULATIVE POTENTIAL

BIOACCUMULATION: ND

PARTITION COEFFECIENT: N-OCTANOL/WATER(LOG POW): ND

MOBILITY IN SOIL:ND

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SECTION XIII: DISPOSAL CONSIDERATIONS

WASTE DISPOSAL METHODS: INCINERATION IS PREFERRED. THIS PRODUCT SHOULD NOT BE ALLOWED TO ENTER DRAINS, WATER COURSES OR THE SOIL. PLACE IN AN APPROPRIATE DISPOSAL FACILITY IN COMPLIANCE WITH ALL FEDERAL, STATE AND LOCAL REGULATIONS.

SECTION XIV: TRANSPORT INFORMATION

DOT PROPER SHIPPING NAME: UN1866, RESIN SOLUTION, FLAMMABLE, (CONTAINS XYLENE), 3, PG III

PACKAGING GROUP: III

DOT PRODUCT RQ LBS (KGS): 800 LBS. (362.9 KGS)

HAZARD LABEL: FLAMMABLE LIQUID

HAZARD PLACARD: FLAMMABLE LIQUID

IMO SHIPPING DATA: UN1866, RESIN SOLUTION, FLAMMABLE, (CONTAINS XYLENE), 3, PG III

ICAO/IATA SHIPPING DATA: UN1866, RESIN SOLUTION, FLAMMABLE, (CONTAINS XYLENE), 3, PG III

PASSENGER AIR MAX QUANTITY: 60L

PASSENGER PACKING INSTRUCTION: 309

CARGO AIR- MAX QUANTITY: 220L

CARGO AIR INSTRUCTION NUMBER: 310

SECTION XV: REGULATORY INFORMATION

VOC: COMPONENT = 267 GMS/LITER

AS APPLIED (PART OF A MULTI-COMPONENT SYSTEM) = 340 GMS/LITER

TSCA (TOXIC SUBSTANCE CONTROL ACT): ALL COMPONENTS ARE LISTED IN THE TSCA CHEMICAL SUBSTANCE INVENTORY.

CERCLA (COMPREHENSIVE RESPONSE COMPENSATION AND LIABILITY ACT): RQ: XYLENE 100 LBS.

SARA TITLE III

SECTION 312 HAZARD CLASS: IMMEDIATE (ACUTE) HEALTH HAZARD, DELAYED HEALTH HAZARD; FIRE HAZARD.

SECTION 313 LISTED INGREDIENTS: XYLENE (CAS# 1330-20-7), ETHYLBENZENE (CAS# 100-41-4)

CALIFORNIA PROPOSITION 65: THE BELOW LIST OF COMPOUNDS IS KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER, BIRTH DEFECTS OR OTHER REPRODUCTIVE HARM: CAS# 1330-20-7, CAS# 100-41-4.

ECO CorFlex

Molecular Industrial Polymers

SAFETY DATA SHEET

PRODUCT NAME: POLY 3000 – PIGMENTED (PART B)

HMIS RATINGS: H F R

PRODUCT DESCRIPTION: ACTIVATOR (2A: 1B)

2 1 1

SECTION XVI: OTHER INFORMATION

ABBREVIATIONS & ACRONYMS:

ACGIH - AMERICAN CONFERENCE OF GOVERNMENTAL INDUSTRIAL HYGIENISTS

OSHA - OCCUPATIONAL SAFETY & HEALTH ADMINISTRATION (USA)

STEL - SHORT-TERM EXPOSURE LIMIT

TWA - TIME WEIGHTED AVERAGE

PEL - PERMISSIBLE EXPOSURE LIMIT

TLV – THRESHOLD LIMIT VALUE

NA - NOT APPLICABLE

NE - NOT ESTABLISHED

ND - NO DATA

DISCLAIMER

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