

PRODUCT NAME: POLY - 100% SOLIDS POLYMER CLEAR (PART B) HMIS RATINGS: H F R

PRODUCT DESCRIPTION: ACTIVATOR (2A: 1B) 2 1 1

SECTION I: COMPANY IDENTIFICATION					
DISTRIBUTOR'S NAME:	ECO-CORFLEX INDUSTRIAL POLYMERS				
ADDRESS:	4350 S. 38 TH ST., SUITE #110, PHOENIX, AZ 85040				
EMERGENCY PHONE #:	1-800-255-3924	DATE REVISED:	MAR 17, 2023		
INFORMATION PHONE #:	1-866-406-2628	NAME OF PREPARER:	TECH. DEPT.		

SECTION II: HAZARDS IDENTIFICATION

GLOBALLY HARMONIZED SYSTEM (GHS)

CLASSIFICATION:

ACUTE TOXICITY- ORAL: CATEGORY 4

ACUTE TOXICITY-INHALATION: CATEGORY 4

SKIN CORROSION: CATEGORY 1B

EYE DAMAGE: CATEGORY 1

SKIN SENSITIZATION: CATEGORY 1
REPRODUCTIVE TOXICITY: CATEGORY 2

GHS LABEL ELEMENTS HAZARD PICTOGRAMS







SIGNAL WORD: DANGER! HAZARD STATEMENTS

H302+H312: HARMFUL IN CONTACT WITH SKIN OR IF SWALLOWED

H314: CAUSES SEVERE SKIN BURNS AND EYE DAMAGE

H317: MAY CAUSE AN ALLERGIC SKIN REACTION

H361: SUSPECTED OF DAMAGING FERTILITY OR THE UNBORN CHILD

PRECAUTIONARY STATEMENTS:

PREVENTION

P261: AVOID BREATHING DUST/FUME/GAS/MIST/VAPORS/SPRAY

Safety Data Sheet Page 1 of 9



PRODUCT NAME: POLY - 100% SOLIDS POLYMER CLEAR (PART B) HMIS RATINGS: H F R

PRODUCT DESCRIPTION: ACTIVATOR (2A: 1B) 2 1 1

SECTION II: HAZARDS IDENTIFICATION (CONT'D)

P264: WASH SKIN THOROUGHLY AFTER HANDLING

P270: DO NOT EAT, DRINK OR SMOKE WHEN USING THIS PRODUCT

P280: WEAR PROTECTIVE GLOVES/ PROTECTIVE CLOTHING/ EYE PROTECTION/ FACE PROTECTION

RESPONSE

P303+P353+P361: IF ON SKIN (OR HAIR): REMOVE/TAKE OFF IMMEDIATELY ALL CONTAMINATED CLOTHING. RINSE SKIN WITH WATER/SHOWER

P305+P351+P338: IF IN EYES: RINSE CAUTIOUSLY WITH WATER FOR SEVERAL MINUTES. REMOVE CONTACT LENSES, IF PRESENT AND EASY TO DO SO. CONTINUE RINSING.

P304+P340 IF INHALED: REMOVE PERSON TO FRESH AIR AND KEEP COMFORTABLE FOR BREATHING

P301+P331: IF SWALLOWED: RINSE MOUTH. DO NOT INDUCE VOMITING

P337+P313: IF EYE IRRITATION PERSISTS: GET MEDICAL ADVICE/ATTENTION

P361+P364: TAKE OFF CONTAMINATED CLOTHING AND WASH BEFORE REUSE

DISPOSAL

P501: DISPOSE OF CONTENTS/CONTAINER TO AN APPROVED WASTE DISPOSAL PLANT

HAZARDS NOT OTHERWISE CLASSIFIED

HARMFUL IF SWALLOWED

MAY CAUSE SENSITIZATION BY SKIN CONTACT

HARMFUL BY INHALATION

CORROSIVE

SECTION III: COMPOSITION & INFORMATION ON INGREDIENTS

SUBSTANCE / MIXTURE: MIXTURE

OTHER MEANS OF IDENTIFICATION (COMPOSITION): NOT AVAILABLE

HAZARDOUS INGREDIENT	CAS#	% BY WEIGHT
BENZYL ALCOHOL	000100-51-6	30 - 60
BENZENE-1,3-DIMETHANEAMINE	001477-55-0	10 – 30
ISOPHORONEDIAMINE	002210-79-9	10 - 30
NONYLPHENOL	025154-52-3	7-15
PARATERTIARYBUTYLPHENOL	000098-54-4	1-5

Safety Data Sheet Page 2 of 9



PRODUCT NAME: POLY - 100% SOLIDS POLYMER CLEAR (PART B) HMIS RATINGS: H F R

PRODUCT DESCRIPTION: ACTIVATOR (2A: 1B)

2 1 1

SECTION IV: FIRST AID MEASURES

GENERAL: REMOVE PERSON FROM AFFECTED AREA AND MAKE COMFORTABLE. TREAT SYMPTOMATICALLY.

EYES: HOLD EYELIDS APART, INITIATE AND MAINTAIN GENTLE AND CONTINUOUS IRRIGATION UNTIL THE PATIENT RECIEVES MEDICAL CARE. IF MEDICAL CARE IS NOT PROMPTLY AVAILABLE CONTINUE TO IRRIGATE FOR ONE HOUR.

SKIN: IMMEDIATELY REMOVE CONTAMINATED CLOTHING AND EXTRANEOUS CHEMICAL, IF POSSIBLE TO DO WITHOUT DELAY. INITIATE AND MAINTAIN CONTINUOUS IRRIGATION UNTIL THE PATIENT RECIEVES MEDICAL CARE. IF MEDICAL CARE IS NOT PROMPTLY AVAILABLE CONTINUE TO IRRIGATE FOR ONE HOUR.

INHALATION: MOVE TO FRESH AIR. GIVE ASSISTED RESPIRATION IF BREATHING HAS STOPPED OR IS LABORED (CALL A PHYSICIAN).

INGESTION: GIVE 3 – 4 GLASSES OF WATER OR MILK IF PERSON CONSCIOUS. DO NOT INDUCE VOMITING! OBTAIN MEDICAL CARE AND TREATMENT.

NOTE TO PHYSICIANS: APPLICATION OF CORTICOSTEROID CREAM HAS BEEN EFFECTIVE IN TREATING SKIN IRRITATION

SECTION V: FIRE FIGHTING MEASURES

FLASH POINT: 121°C (250°F) – PMCC CONDITIONS OF FLAMMABILITY: NA

FLAMMABLE LIMITS: LEL: NE; UEL: NE OSHA CLASS: IIIB

AUTO IGNITION TEMP: NA

HAZARDOUS COMBUSTION PRODUCTS: CO, CO2, NH3. NITROGEN OXIDES CAN BE PRODUCED IF HEATED, BURNED OR REACTED WITH INCOMPATIBLE MATERIALS. NITROGEN OXIDES CAN REACT WITH WATER VAPORS TO FORM CORROSIVE NITRIC ACID.

SENSITIVITY TO STATIC DISCHARGE: NONE

EXTINGUISHING MEDIA: IGNITION MAY GIVE RISE TO A CLASS B FIRE. IN CASE OF FIRE USE: WATER, FOG, CARBON DIOXIDE, DRY CHEMICAL, ALCOHOL FOAM.

SPECIAL FIRE FIGHTING PROCEDURES: NONE LIKELY WITH SMALL QUANTITIES. FOR LARGE QUANTITIES, FIREFIGHTERS AND OTHERS EXPOSED TO VAPORS OR PRODUCTS OF COMBUSTION SHOULD WEAR BUTYL RUBBER BOOTS, GLOVES AND BODY SUIT. SELF-CONTAINED BREATHING APPARATUS SHOULD BE WORN.

UNUSUAL FIRE AND EXPLOSIVE HAZARDS: MAY GENERATE TOXIC OR IRRITATING COMBUSTION PRODUCTS. SUDDEN REACTION AND FIRE MAY RESULT IF PRODUCT IS MIXED WITH AN OXIDIZING AGENT.

Safety Data Sheet Page 3 of 9



PRODUCT NAME: POLY - 100% SOLIDS POLYMER CLEAR (PART B) HMIS RATINGS: H F R

PRODUCT DESCRIPTION: ACTIVATOR (2A: 1B)

2 1 1

SECTION VI: ACCIDENTAL RELEASE MEASURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: SHUT OFF SOURCES OF IGNITION. COVER SPILLS WITH ABSORBENT. PLACE IN METAL CONTAINERS FOR RECOVERY OR DISPOSAL. PREVENT ENTRY INTO SEWERS, STORM DRAINS, AND WATERWAYS.

SECTION VII: HANDLING AND STORAGE

HANDLING: AVOID CONTACT WITH SKIN AND EYES. EMERGENCY SHOWERS AND EYE WASH STATIONS SHOULD BE READILY ACCESSIBLE. ADHERE TO WORK PRACTICE RULES ESTABLISHED BY GOVERNMENT REGULATIONS. USE PERSONAL PROTECTIVE EQUIPMENT. WHEN USING DO NOT EAT, DRINK OR SMOKE.

STORAGE: KEEP AWAY FROM OXIDIZERS, HEAT OR FLAME. STORE IN STEEL CONTAINERS. DO NOT STORE NEAR ACIDS. KEEP CONTAINERS TIGHTLY CLOSED IN A DRY, COOL AND WELL-VENTILATED PLACE.

SECTION VIII: EXPOSURE CONTROL / PERSONAL PROTECTION

COMPONENT BENZYL ALCOHOL ACGIH (TWA/STEL) : N/E	CAS # 000100-51-6	% BY WEIGHT 30 - 60
OSHA (TWA/STEL) : 10 PPM / N/E		
BENZENE-1,3-DIMETHANEAMINE ACGIH (TWA/STEL) : N/E	001477-55-0	10-30
OSHA (TWA/STEL) : N/E ISOPHORONEDIAMINE	002855-13-2	10 - 30
ACGIH (TWA/STEL) : N/E OSHA (TWA/STEL) : N/E		
NONYLPHENOL ACGIH (TWA/STEL) : N/E	025154-52-3	7 - 15
OSHA (TWA/STEL) : N/E	000000 54 4	1 Г
PARATERTIARYBUTYLPHENOL ACGIH (TWA/STEL) : N/E OSHA (TWA/STEL) : N/E	000098-54-4	1-5

LEGEND: (M) MAX. EXPOSURE LIMIT; (S) OCCUPATIONAL EXP. LIMIT; (R) SUPPLIERS REC. LIMIT, (+) PERCUTANEOUS RISK 1: VALUES MEANINGFUL ONLY WHEN HARDENED PRODUCT IS ABRADED, GROUND, ETC.

ENGINEERING CONTROLS: NO SPECIFIC CONTROLS NEEDED. GENERAL AND LOCAL EXHAUST RECOMMENDED.

Safety Data Sheet Page 4 of 9



PRODUCT NAME: POLY - 100% SOLIDS POLYMER CLEAR (PART B) HMIS RATINGS: H F R

PRODUCT DESCRIPTION: ACTIVATOR (2A: 1B)

2 1 1

SECTION VIII: EXPOSURE CONTROL / PERSONAL PROTECTION (CONT'D)

RESPIRATORY PROTECTION: NONE REQUIRED IN ADEQUATELY VENTILATED AREAS. IF VAPOR CONCENTRATION EXCEEDS 20PPM FOR LONGER THAN 15 MINUTES, A NIOSH APPROVED RESPIRATOR OR ORGANIC VAPORS IS RECOMMENDED.

PROTECTIVE GLOVES: NITRILE RUBBER

EYE PROTECTION: SPLASH-PROOF GOGGLES OR CHEMICAL SAFETY GLASSES

OTHER PROTECTIVE EQUIPMENT: LONG SLEEVED SHIRTS AND TROUSERS, EMERGENCY SHOWERS AND

EYE WASH STATIONS SHOULD BE READILY ACCESSIBLE.

SECTION IX: PHYSICAL AND CHEMICAL PROPERTIES

BOILING POINT: 260°C (500°F)

VAPOR PRESSURE: ND

VAPOR DENSITY: ND

(AIR = 1)

SPECIFIC GRAVITY: 0.96

MELTING POINT: 0°C (32°F)

EVAPORATION RATE: ND

(BUTYL ACETATE = 1)

SOLUBILITY IN WATER: <1%PH: NE (ALKALINE)

COEFFICIENT OF WATER/OIL DISTRIBUTION: ND **ODOR THRESHOLD:** ND **APPEARANCE AND ODOR:** CLEAR TO AMBER LIQUID, AMMONIACAL ODOR

SECTION X: STABILITY & REACTIVITY DATA

STABILITY: STABLE

CONDITIONS TO AVOID: AVOID ELEVATED TEMPERATURES

INCOMPATIBILITY (MATERIAL TO AVOID): OXIDIZING AGENTS (PEROXIDES, NITRATES), ACIDS.

HAZARDOUS DECOMPOSITION PRODUCTS: NITRIC ACID, AMMONIA, NITROGEN OXIDES, CO, CO2,

ALDEHYDES, FLAMMABLE HYDROCARBON FRAGMENTS HAZARDOUS POLYMERIZATION (REACTIVITY): ND

SECTION XI: TOXICOLOGICAL INFORMATION

LIKELY ROUTES OF EPOSURE: EYE CONTACT, SKIN CONTACT, INHALATION, INGESTION.

Safety Data Sheet Page 5 of 9



PRODUCT NAME: POLY - 100% SOLIDS POLYMER CLEAR (PART B) HMIS RATINGS: H F R

PRODUCT DESCRIPTION: ACTIVATOR (2A: 1B)

2 1 1

SECTION XI: TOXICOLOGICAL INFORMATION (CONT'D)

EYES:

ACUTE – SEVERE IRRITANT. MAY CAUSE BURNS. VAPOR MAY CAUSE LACRIMATION AND REVERSIBLE CORNEAL EDEMA.

CHRONIC- CONJUNCTIVITIS OR CORNEAL DAMAGE.

SKIN CONTACT:

ACUTE – UNDILUTED PRODUCT QUICKLY CAUSES IRRITATION. MAY CAUSE CHEMICAL BURNS.

CHRONIC – MAY CAUSE ALLERGIC REACTION/SENSITIZATION, DEFATTING OF SKIN, RASH AND IRRITATION.

SKIN ABSORPTION:

ACUTE - ND; CHRONIC - ND

INHALATION:

ACUTE – VAPORS MAY CAUSE DAMAGE TO CONTACTED TISSUE AND PRODUCE SCARRING.

CHRONIC- REPEATED AND/OR PROLONGED EXPOSURES CAN CAUSE TIGHTNESS OF CHEST, SHORTNESS OF BREATH AND COUGH.

INGESTION:

ACUTE – MAY CAUSE IRRITATION AND BLEEDING OF THE GASTROINTESTINAL TRACT

CHRONIC – SCARRING OF THE AFFECTED TISSUES MAY OCCUR.

ACUTE TOXICITY: NO DATA ON THE PRODUCT ITSELF

ACUTE ORAL TOXICITY- COMPONENTS

BENZYL ALCOHOL: LD50: 1230 MG/KG; SPECIES: RAT

BENZENE-1,3-DIMETHANEAMINE: LD50: 980 MG/KG; SPECIES: RAT

ISOPHORONE DIAMINE: LD50: 1030 MG/KG; SPECIES: RAT

NONYLPHENOL: LD50: 1604 MG/KG; SPECIES: RAT

PARATERTIARYBUTYLPHENOL: LD50: 1951 MG/KG; SPECIES: RAT

ACUTE DERMAL TOXICITY- COMPONENTS

BENZYL ALCOHOL: LD50: 2000 MG/KG; SPECIES: RABBIT

BENZENE-1,3-DIMETHANEAMINE: LD50: 2000 MG/KG; SPECIES: RABBIT

ISOPHORONE DIAMINE: LD50: 1840 MG/KG; SPECIES: RABBIT

NONYLPHENOL: LD50: 2031 MG/KG; SPECIES: RABBIT

PARATERTIARYBUTYLPHENOL: LD50: 2288 MG/KG; SPECIES: RABBIT

Safety Data Sheet Page 6 of 9



PRODUCT NAME: POLY - 100% SOLIDS POLYMER CLEAR (PART B) HMIS RATINGS: H F R

2 1 1

PRODUCT DESCRIPTION: ACTIVATOR (2A: 1B)

SECTION XI: TOXICOLOGICAL INFORMATION (CONT'D)

ACUTE INHALATION TOXICITY- COMPONENTS

BENZYL ALCOHOL: LC50 (4 HR): > 4.178MG/L; SPECIES: RAT

OECD TEST GUIDELINE 403

SKIN CORROSION/IRRITATION: SEVER SKIN IRRITATION. CORROSIVE IN AN INVITRO TEST

SERIOUS EYE DAMAGE/EYE IRRITATION: SEVERE EYE IRRITATION

SENSITIZATION: ND

SPECIFIC TARGET ORGAN SYSTEMIC TOXICITY (SINGLE EXPOSURE): ND SPECIFIC TARGET ORGAN SYSTEMIC TOXICITY (REPEATED EXPOSURE): ND

CARCINOGENIC DATA: NTP: NONE OSHA: NONE IARC: NONE

TERATOGENICITY: NO MUTAGENICITY: NO

EMBRYOTOXICITY: NO SYNERGISTIC MATERIAL: NO

SECTION XII: ECOLOGICAL INFORMATION

TOXICITY

AQUATIC TOXICITY: NO DATA ON THE PRODUCT ITSELF

ACUTE TOXICITY TO FISH- COMPONENTS

BENZYL ALCOHOL: LC50 (96 HRS): 460 MG/L; SPECIES: FATHEAD MINNOW NONYLPHENOL: LC50 (96HRS): 0.14 MG/L; SPECIES: PIMEPHALES PROMELAS

ACUTE TOXICITY TO AQUATIC INVERTEBRATES: COMPONENT

BENZYL ALCOHOL: EC50 (72 HRS): 12 MG/L; SPECIES: DAPHNIA MAGNA NONYLPHENOL: EC50 (48 HRS): 0.035 MG/L; SPECIES: DAPHNIA MAGNA

ACUTE TOXICITY TO ALGAE/AQUATIC PLANTS: COMPONENTS

BENZENE-1,3-DIMETHANEAMINE: EC50 (72 HRS): 12 MG/L; SPECIES: FRESH WATER ALGAE

BENZYL ALCOHOL: EC50 (72 HRS): 700 MG/L; SPECIES: FRESH WATER ALGAE NONYLPHENOL: LC50 (72 HRS): 0.056 MG/L; SPECIES: FRESH WATER ALGAE

TOXICITY TO BACTERIA: COMPONENTS

NONYLPHENOL: EC50: 950 MG/L ACTIVATED SLUDGE

CHRONIC AQUATIC TOXICITY

CHRONIC TOXICITY TO AQUATIC INVERTEBRATES: ND

Safety Data Sheet Page 7 of 9



PRODUCT NAME: POLY - 100% SOLIDS POLYMER CLEAR (PART B) HMIS RATINGS: H F R

PRODUCT DESCRIPTION: ACTIVATOR (2A: 1B)

2 1 1

SECTION XII: ECOLOGICAL INFORMATION (CONT'D)

PERSISTANCE AND DEGRADABILITY

BIODEGRADABILITY: ND

BIOACCUMULATIVE POTENTIAL: NO DATA ON PRODUCT ITSELF

BIOACCUMULATION: COMPONENTS:

BENZYL ALCOHOL: LOW BIOACCUMULATION POTENTIAL

MOBILITY IN SOIL: ND

SECTION XIII: DISPOSAL CONSIDERATIONS

WASTE DISPOSAL METHODS: THIS PRODUCT SHOULD NOT BE ALLOWED TO ENTER DRAINS, WATER COURSES OR THE SOIL. INCINERATION IS PREFERRED. COMPLY WITH ALL FEDERAL, STATE AND LOCAL REGULATIONS. CHEMICAL AND/OR BIOLOGICAL DEGRADATION IS FEASIBLE.

SECTION XIV: TRANSPORT INFORMATION

DOT PROPER SHIPPING NAME: AMINES, LIQUID, CORROSIVE, N.O.S. (BENZENE-1,3-

DIMETHANEAMINE)
HAZARD CLASS: 8
UN NUMBER: UN 2735

PACKING GROUP: II

IMO SHIPPING DATA: UN2735, AMINES, LIQUID, CORROSIVE, N.O.S. (BENZENE-1,3-

DIMETHANEAMINE), 8, PG II

ICAO/IATA SHIPPING DATA: UN2735, AMINES, LIQUID, CORROSIVE, N.O.S. (BENZENE-1,3-

DIMETHANEAMINE), 8, PG II

ADDITIONAL INFORMATION: NONE

SECTION XV: REGULATORY INFORMATION

VOC: COMPONENT: 0 GRAMS/LITER

AS APPLIED: 0 GRAMS/LITER (PART OF MULTI-COMPONENT SYSTEM)

TSCA (TOXIC SUBSTANCE CONTROL ACT): ALL COMPONENTS ARE LISTED IN THE TSCA CHEMICAL

SUBSTANCE INVENTORY.

CERCLA (COMPREHENSIVE RESPONSE COMPENSATION AND LIABILITY ACT): ND

Safety Data Sheet Page 8 of 9



PRODUCT NAME: POLY - 100% SOLIDS POLYMER CLEAR (PART B) HMIS RATINGS: H F R

PRODUCT DESCRIPTION: ACTIVATOR (2A: 1B)

2 1 1

SECTION XV: REGULATORY INFORMATION (CONT'D)

SARA TITLE III

SECTION 312 HAZARD CLASS: IMMEDIATE (ACUTE) HEALTH HAZARD, DELAYED (CHRONIC) HEALTH HAZARD

SECTION 313 LISTED INGREDIENTS: PHENOL

CALIFORNIA PROPOSITION 65: THE BELOW LIST OF COMPOUNDS IS KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER. BIRTH DEFECTS OR OTHER REPRODUCTIVE HARM: NONE.

SECTION XVI: OTHER INFORMATION

ABBREVIATIONS & ACRONYMS:

ACGIH - AMERICAN CONFERENCE OF GOVERNMENTAL INDUSTRIAL HYGIENISTS

OSHA - OCCUPATIONAL SAFETY & HEALTH ADMINISTRATION (USA)

STEL - SHORT-TERM EXPOSURE LIMIT

TWA - TIME WEIGHTED AVERAGE

PEL - PERMISSIBLE EXPOSURE LIMIT

TLV - THRESHOLD LIMIT VALUE

NA - NOT APPLICABLE

NE - NOT ESTABLISHED

ND - NO DATA

DISCLAIMER

THE INFORMATION PROVIDED HEREIN WAS BELIEVED BY GFCFS TO BE ACCURATE AT THE TIME OF PREPARATION FROM SOURCES BELIEVED TO BE RELIABLE, BUT IT IS THE RESPONSIBILITY OF THE USER TO INVESTIGATE AND UNDERSTAND OTHER PERTINENT SOURCES OF INFORMATION, TO COMPLY WITH ALL LAWS AND PROCEDURES APPLICABLE TO THE SAFE HANDLING AND USE OF THE PRODUCT AND TO DETERMINE THE SUITABILITY OF THE PRODUCT FOR IT'S INTENDED USE. ALL PRODUCTS DISTRIBUTED BY GFCFS ARE SUBJECT TO GFCFS'S TERMS AND CONDITIONS OF SALE. GFCFS MAKES NO WARRANTY, EXPRESS OR IMPLIED, CONCERNING THE PRODUCT OR THE MERCHANTABILITY OR FITNESS THEREOF FOR ANY PURPOSE OR CONCERNING THE ACCURACY OF ANY INFORMATION PROVIDED BY GFCFS, EXCEPT THAT THE PRODUCT SHALL CONFORM TO SPECIFICATIONS. NOTHING CONTAINED HEREIN CONSTITUTES AN OFFER FOR THE SALE OF ANY PRODUCT.

Safety Data Sheet Page 9 of 9